

Special Reminders

Standard Work

Instructions & Explanations

Mutilation Protection Required

Eye Protection Required

Picture

1 Personal Protection

1.1 Wear hand and eye protection to safeguard against possible injury.

2 Release Retainer Wire Hooks

2.1 Carefully push down on top center of glass to expose the retainer wire hooks under glasscase.
2.2 With needle nose pliers unhook both retainer wire hooks from glasscase tabs. ₁

3 Remove Damaged Glass Assembly

3.1 Carefully push down on outboard end of the glass to the travel stop.
3.2 Carefully grasp the inboard end of the glass assembly and pull up to remove the glass assembly from the power pack.

4 Disconnect the Defog wires

4.1 With needle nose pliers, grasp the heater wire clip and gently pull up to remove from heater terminal. **Note:** There are (4) clips in total. ₂
4.2 Dispose of damaged glass assembly.

5 Connect Heater Wires

5.1 Get new glass assembly and connect heater wire clips to heater terminals with needle nose pliers. **Note:** There are (4) clips in total.

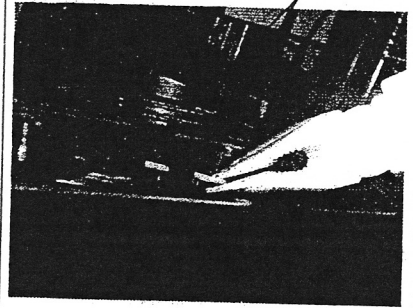
6 Install New Glass Assembly

6.1 Position glass assembly on power pack. **Note:** The small WFOV Glass is in the outboard position.
6.2 Carefully push down on the glass assembly until it snaps into place on the power pack. ₃

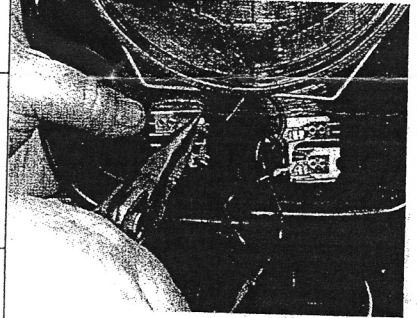
7 Verify Glass Assembly is Secure on Power Pack

7.1 Carefully push down on outboard end of the glass to the travel stop.
7.2 Carefully grasp the inboard end of the glass assembly and gently pull up to verify glass is seated on power pack. ₄

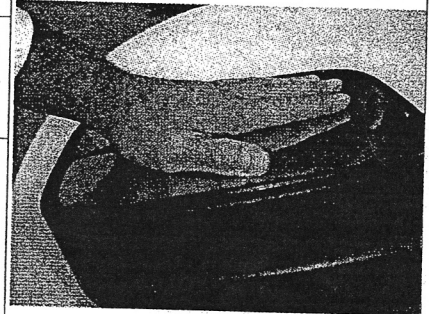
₁ **2.2** Release retainer hooks



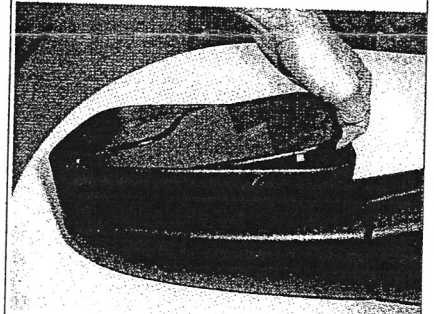
₂ **4.1** Disconnect heater wires



₃ **6.2** Seat glass on power pack



₄ **7.2** Verify glass is seated



TEAM MEMBER APPROVAL			REVISION LOG				
TITLE:	MFG MGR	Q.A. ENG	PREP BY	CHG #	RTS/EO #	CHG. DESCRIPTION	DATE
INITIAL:	<i>[Signature]</i>	<i>[Signature]</i>	LJR	1	N/A	INITIAL RELEASE	1/14/04